

Technical Data Sheet

 **Altech® ECO**
 **MOCOM**
ALTECH PP H ECO 4920/570 MR 20

Base Polymer	Polypropylene Homopolymer
Filler/Additive System	20 % talcum,antioxidant
Special Features	longterm heat stabilized,processing stabilised,contains recycled material
Application Area	injection moulded parts
Typical Applications	air duct,housing and automotive trim unpainted,various
Approvals	Ford Approved Source List (ASL)

Pre-Drying Conditions	in a dry air (dessiccant) dryer 80-120 °C for 2-3 h in an air circulating dryer 80-120 °C for 2-4 h
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Processing Injection Moulding	melt temperature 200-240 °C mould temperature 20-70 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	1950	MPa	ISO 178
Flexural Stress (3.5% Strain)	35	MPa	ISO 178
Tensile Modulus	1800	MPa	ISO 527
Tensile Stress at Yield	27	MPa	ISO 527
Tensile Elongation at Yield	5.4	%	ISO 527
Tensile Elongation at Break	25	%	ISO 527
Impact Strength (Charpy, 23°C)	35	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	3.5	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	78	°C	ISO 306
Rheological Properties			
Melt Index (MVR)	10	cm ³ /10min	ISO 1133
MVR temperature	230	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	1.3 - 1.7	%	ISO 294-4
Shrinkage (lateral, 24h)	0.8 - 1.2	%	ISO 294-4
Physical Properties			
Density	1060	kg/m ³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.75	kg CO ₂ eq./kg	ISO 14040, 14044